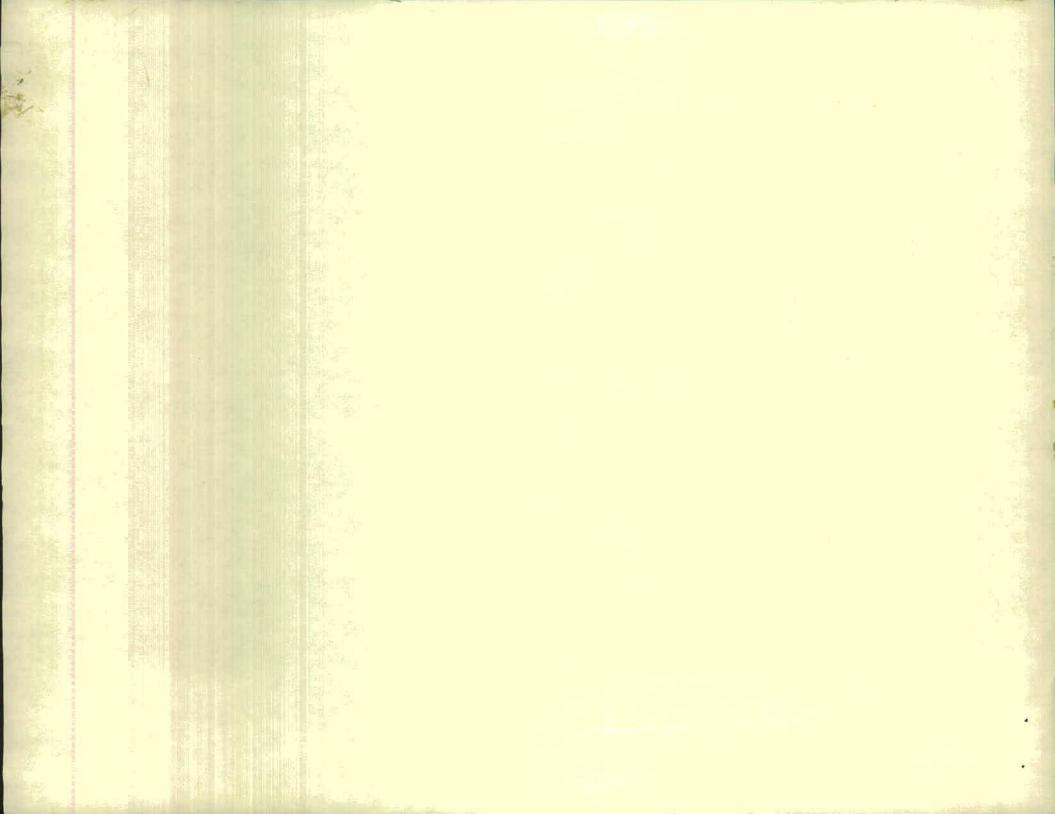
Form: rprocess

Thursday, 16/08/2007 11/31/57 AM. Linds Lacelle **Process Sheet** : STEP EXTRUSION Drawing Name : CU-DAR001 Dart Helicopters Services Customer Jol Number : 34016 - 2 . : 10058 Est mate Number : D2622120C NIA Part Number P.C. Number S.O. No. : NIA : D2622 REV C1 Drawing Number 16/08/2007 This Issue : N/A Project Number Prs if Rev. : NC NA : C1 · PURCHASED PARTS Drawing Revision Type First Issue : NIA Material Previous Run 10/09/2007 Qtv: Due Date Written By the cked & Approved By 02 11.12 KJ/RF Comment Auditional Product Description: Machine Or Operation: Seq. II PURCHASING CL67/04/16 Comment: PURCHASING 158UE P/O a) Extrude as per Dwg D2622 Rev. C b) Material: 6061-T6 (QQ-A-200/8) c) Minimum yield tensile strength = 35 ksi d) Minimum ultimate tensile strength = 38 ksi e) Minimum elongation = 8% f) Order at 120° longg) Bon L Canada Inc. tool # 897123 Rev. A h) To be packed per DSK 066 i) Pull test to ASTM standard B221 required. j) Material certification is required Extrusion 1.0000 Each(s)/Unit Total 110.0000 Each(s) Comment: Oly. Extrusion PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached QC6 4.0 Comment: DIMENSIONAL CHECK Inspect dimension per Dwg D2622 1705.06 Check Pull test per Dwg D2622 for compliance page attached Check hardness with Webster tester

Page 1



Data:

Thursday, 16/08/2007 11:31:57 AM

Linda Lacelle User

Process Sheet

Customer: CU-DARCO1 Dart Helicopters Services

Drawing Name: STEP EXTRUSION

Job Number: 34016

Part Number: D2622120C



Seq. #:

Machine Or Operation:

Description:

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: JIA



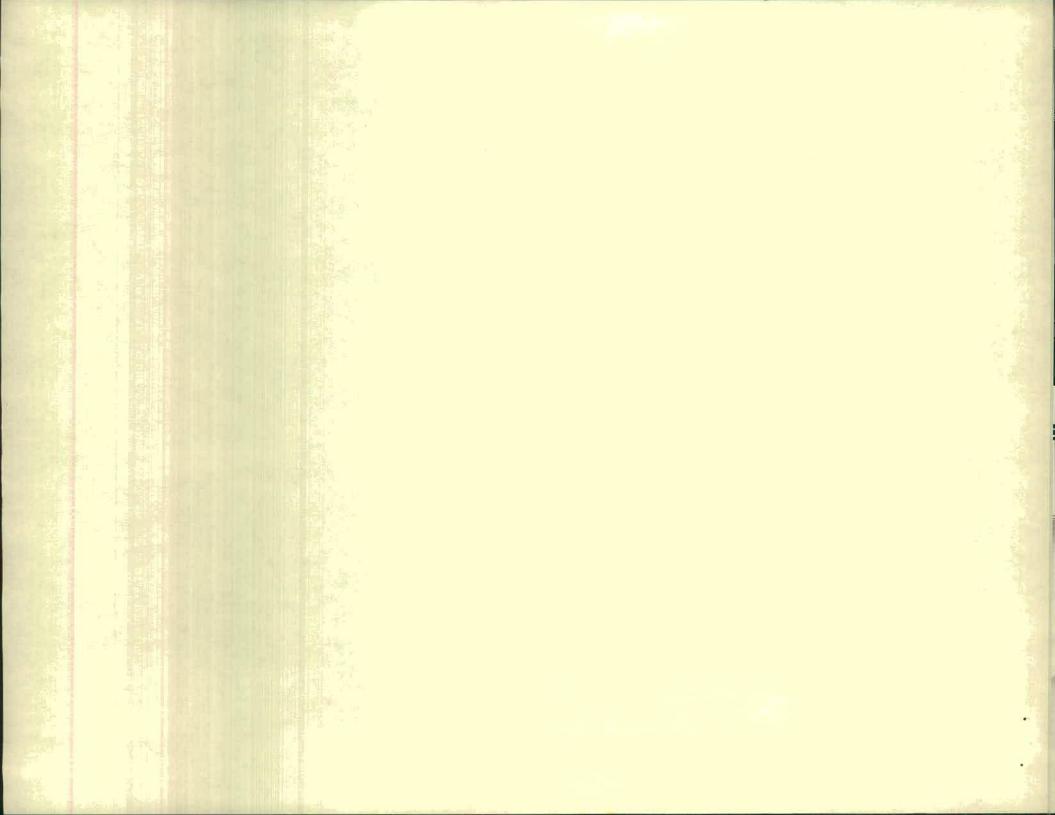
CTION/W/O RELEASE Comment: FINAL INSPE

FINAL INSPECTION

Lt Completion



10 07/144 N 07,1010







DESIG	KE	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANACA						
CHEC	KED #	APPROVED	DRAWING NO. D2622 Std:	SEVER S					
02.0	09.11		STEP EXTRUSION	STALS.					
A.		96,11,29	NEW ISSUE						
3		97.12.12	CHANGE MATERIAL, ADD TOL CE						
0		02.09.11	0.080 WAS 0.085; ADD PART & 5	E 46					

3.000 -- RO 285 0.248 (REF) 60 4 - 1.193 --WIO: 3404 - 1.874 (REF) -

12622-XXX STEP EXTRUSION

PART NUMBER IS D2622-XXX WHERE 'XXX' IS CUT LENGTH IN INCHES

ES 02622-120 IS 120" LONG)

MATERIAL 5061-T6 (OQ-A-200/8)

MAN PACTURED USING BON-L DIE # 897123 FLV. A A

4) A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD 8221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MELTS THE MINIMUM MECHANICAL PROPERTIES STATED BELOW:

MINIMUM TENSILE YIELD STRENGTH = 35 ksi MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi MINIMUM ELONGATION = 8%

PAR IS SYMMETRIC ABOUT CENTERLINE

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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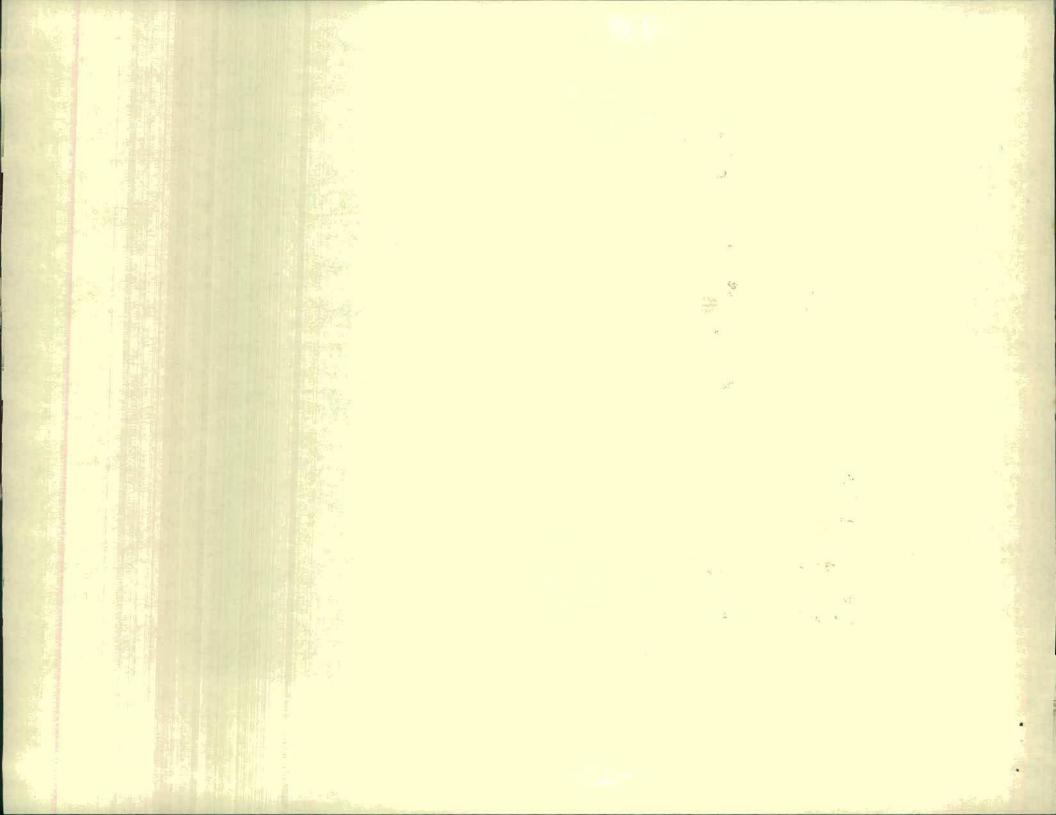


SHIPPING MANIFEST BON L CANADA INC. BORDEREAU D'EXPEDITIO MANIFEST DATE/DATE D'EXPEDITION THE WILLIAM L. BONNELL COMPANY, INC. MANIFEST NUMBER/N° D'EXPEDITION SUBSIDATES OF TREDEGAR CORPORATION TREDEGAR REFER TO THESE NUMBERS ON ALL CORRESPONDENCE SALES UNUEN NUMBER/N DE COMM. NUMEROS POUR TOUTE CORRESPONDANCE. SHIP TO/EXPEDIE A SALES REP CREDIT REP REP. DES VENTES REP. DU CRÉDIT (SWICLERS To) CUST SERVICE REP SALESMANIVENDEUR FIELD SALES REP LOCAUSINE TRAILER NOUN" DE REMORQUE REP REGIONAL DES VENTES REP. SERVICE CLIENTÈLE LISTOMER IDAY DU CLIENT ORDER DATE DATE DATE DE LA COMMANDE BILL OF LADING NUMBERAY DE CONNAISSEMENT QUST. RO. NO. NE DE COMM. DU CLENT JOB/PROJET ALLOY & TEMPER ALLIAGE & TREMPS FINISH DESCRIPTION MFG. PART NUMBER THIS SHIPMENT/CETTE EXPÉDITION DESC. DE LA FINITION PREVIOUS QUANTITY D UNIT FIO: Nº DE PIÈCE DU FOURNISSEUR FABRICATION DESCRIPTION TYPE DE FABRICATION SHIPPED OTY. LENGTH ORDER QUANTITY LEVIT QUANTITÉ PRI UNITE NO. PKGS: N° DE PAQUETS GROSS WT. NET WT. OTE COMMANDEE UNITE CUSTOMER PART NUMBER SHIPPING TOLERANCE TOLERANCE D'EXPEDITION POIDS NET CUTTING TOLERANCE TOLERANGE DE COUP POIDS BRUT NUMERO DE PIÈCE DU CLIENT

ORM NO.

FIALS WILL BE ACCEPTED FOR OFFDIT WITHOUT PERMISSION E MATÉRIEL NE SERA ACCEPTE POUR OREDIT SANS AUTORISATION CUSTOMER

TOTALS/TOTAUX





Smitel Tea

BON L CANADA INC

500 EDWARD AVENUE RI€HMOND HILL, ON L4C 4Y9

CERTIFICATE OF COMPLIANCE

	Cert Date	Cett No	Sales Onter	Page		
	08/28/07	165105	82904	1		
A	Caser PO	B/L blo	Lat	Date		
	4375	00355495	82904010	8/28/07		

48024

DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 Ship To

46024

DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

	Part No 1	tem Description			Cust Part
1.000	DAA-897123-1	120" Mill 6061 T6			D2622
toss Weight	578 KG	S			-03
let Oily	536 KG	132 PC	402	M	3 PKG

AMS-QQ-A-200/8 & ASTM B221-00

Mecha Test No.	Te	Tests: nsile / KSI			ield / KSI	8	Elonga	tion	Cond	uctivi		end/
1 Ch em i	314.5 cal An	/ 45. alysis		271.8	/ 39.4		6	12.1	2	7,222.8.8	.0	95
S.I.	FE	CU	MN	MG	CR	NI 	ZN	GA	V	TI	ZR	OTHER
.67 .00 .00	.25	.29 .00 .00		.91 .00 .00	.07	.000	.04	.000	.008	.02	.000	

This will certify that the material described herein has been inspected and tested in accordance with Bon L Canada's standard sampling and testing procedures or in accordance with the requirements of any specifications forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

D. VanBakel, QA Manager Signed for Bon L Canada

